

## ProGuard Spargrind EP Honing Oil Machine Cutting Oil Product Data Sheet

**ProGuard Spargrind EP Honing Oil** is a light colored, low viscosity, straight oil designed for commercial honing applications. The extreme pressure additive package provides outstanding lubricity between tool and work piece resulting in excellent surface finish. **ProGuard Spargrind EP Honing Oil** is transparent so good visibility of the work is possible during machining. The product is low in odor and provides rapid settling of swarf material during honing operations.

## **Outstanding Features**

- Light Colored, Good Visibility
- Low Odor
- Extends Tool/Stone Life

## **Typical Applications Include**

- Honing
- Sawing
- Grinding

## **Physical Specifications**

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Color	Gold
Odor	Characteristic
Appearance	Clear
Viscosity @ 40°C Cst	3.5-4.5
Viscosity @ 100°F Sus	37.5-40.8
Specific Gravity @ 60°F	0.835
A.P.I. Gravity @ 60°F	25.0-28.0
Density (lbs/gal)	6.95
Flash Point	275°F

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